

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.			Drawing Name	: SEAT SUPPORT ASSEMBLY, LH		
Job Number	: 40878 - 1			Part Number	: D3784043		
Estimate Number	: 13328			Drawing Number	: D3784 REV B		
P.O. Number	:			Project Number	:		
This Issue	: 01/08/2008	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: 31/07/2008	Type	: SMALL /MED FAB	Due Date	: 08/08/2008		
Previous Run	: 40660			Qty:			
Written By	:			Um:	Each		
Checked & Approved By	: <u>Jul 08-801</u>			<i>Spotted 2</i>			
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec						
	Est Rev:B 08-07-18 revB as per dwg DD verified by:EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		
2.0	D3763043	End Fitting Assembly, LH
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)		
End Fitting Assembly, LH		
batch: <u>40960</u>		
3.0	D37701	Tube
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)		
Tube		
batch: <u>B40713</u>		
4.0	D37703	Tube
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)		
Tube		
batch: <u>40714</u>		
5.0	D3763041	End Fitting Assembly
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)		
End Fitting Assembly		
batch: <u>B40684 - 2</u>		



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Drawing Name: SEAT SUPPORT ASSEMBLY, LH

Job Number: 40878

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN960JD10L Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

batch: M105793

(or NAS1149Do332J) batch:

*mf*

7.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Nut

batch: M108764*mf*

8.0 AN52510R20 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Screw

batch: M108559*mf 08-08-18*

9.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

\*\*\*\*Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up\*\*\*\*

\*\*\*\*Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT\*\*\*\*

*SB 08/08/18*

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*08-08-18 (2)*

11.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: GA*mf 08-08-19*

12.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

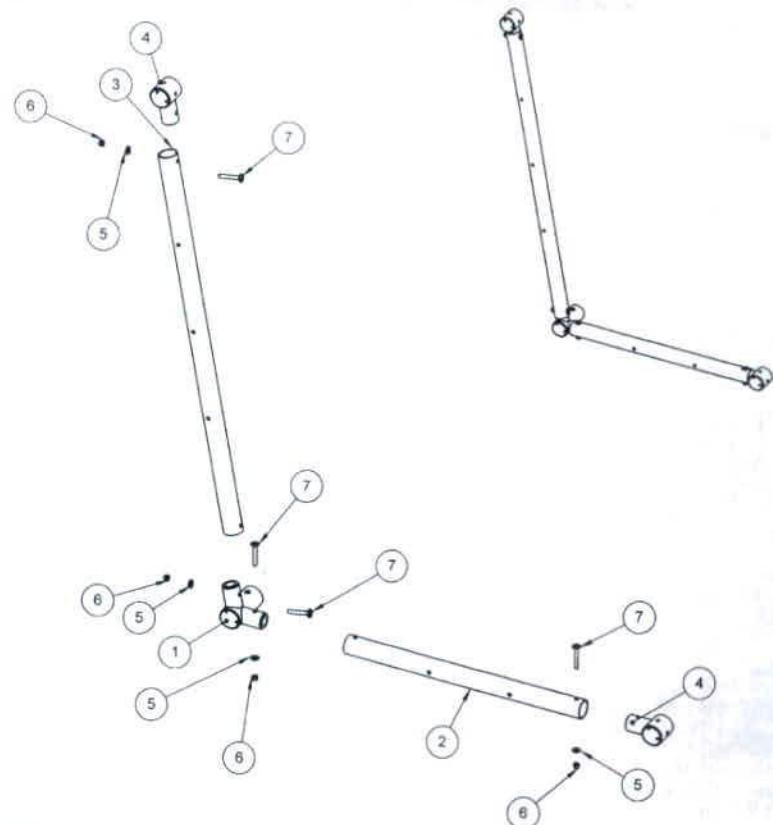
*08/08/20 ff*

Job Completion

*mf 08-08-19*



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4



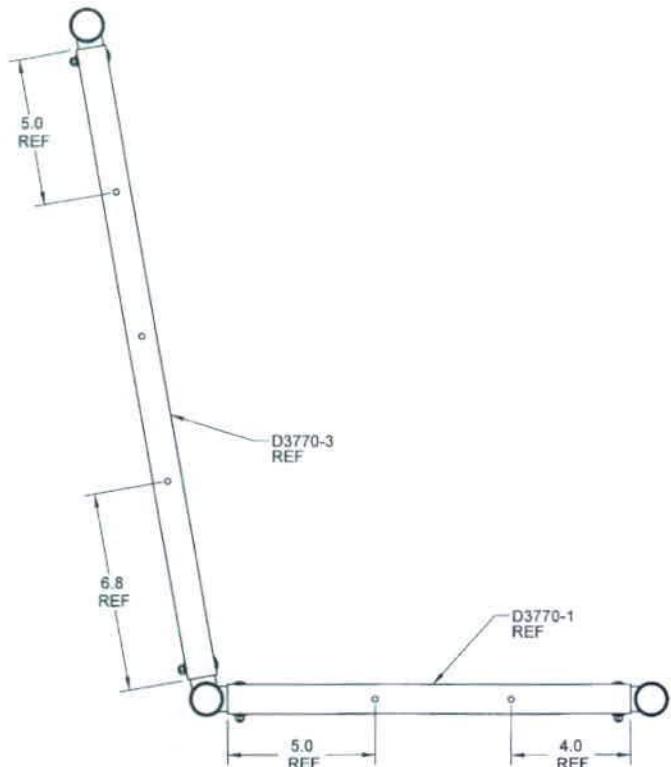
D3784-043 SEAT SUPPORT ASSY, LH

NOTES  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.78 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	HS			
CHECKED	PA	DRAWING NO.	REV. B	
MFG. APPR.		D3784	SHEET 2 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		SEAT SUPPORT ASSEMBLY		
DATE		08.06.23		

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D3784-043 SEAT SUPPORT ASSY, LH

# 40878

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SH	DRAWING NO.	REV. B
MFG. APPR.		D3784	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SEAT SUPPORT ASSEMBLY	NTS
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